

## UDC900 Digital Indicating Controller Specification

### Overview

The UDC900 Universal Digital Controller is a microprocessor-based, 1/16 DIN Temperature controller with auto-tuning. This compact controller is available for either panel or socket mounting. The large and easy-to-read displays and tactile keyboard make the UDC900 easy to set-up and operate. (Figure 1)

The UDC900 is fully dedicated to monitor and control temperatures in a wide range of applications in industries such as Plastics and Semiconductors, Food and Beverage, Packaging, Painting and Coating, and Environmental Chambers.

It also satisfies the requirements for process interruptions (Run/Ready), Timers, and Heater Break Alarms.

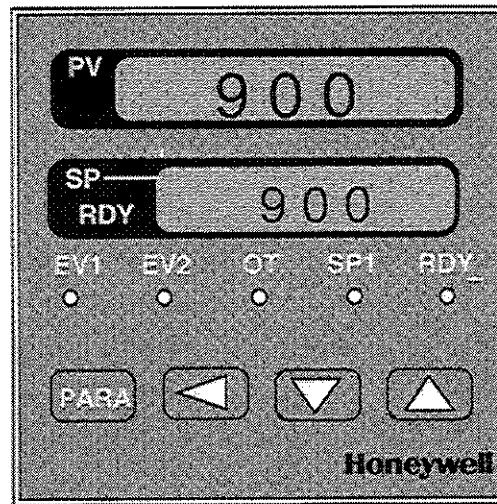
### Features

**Dual Displays** - Two 4-digit displays with 7-segments can be set to display PV, Setpoint, Control Output, Event Setting values, or Heater Current values.

**Easy Configuration** - Two different configuration levels (Set-up mode and Parameter mode) provide easy access to the parameters and their values or selections.

**Universal Switching Power** - Operates on any line voltage from 85 to 264 Vac 50/60 Hz without jumpers.

**Thermocouple and RTD Inputs** - Models available for Thermocouple (T/C) and Resistance Temperature Detector (RTD), range selectable through keyboard configuration. (See Table 1)



(appears larger than actual size)

Figure 1 - UDC900 Digital Indicating Controller

### Features, continued

**DIN Rail Mounting** - Provides for simple installation on a wall or inside cabinets. Socket mounting allows easy (plug-in) maintenance.

**Auto Tuning** - Allows user entered tuning parameters or automatic calculation of appropriate values. A user-entered manual reset is provided for Proportional only control.

Auto-tune provides process response identification and readjustment of PID parameters on:

- Process Start-up
- Setpoint Change
- Process Disturbance

A front panel indicator flashes when Auto-tune is active.

**Run/Ready Key**- Front panel key (or external contacts) allows:

- Process Interruptions
- Batch Processing
- Optional Remote Control
- Displays remain active.

### Features, continued

**On/Off Control with Hysteresis** - On/Off control with differential gap to reduce output cycling.

**Setpoint Limits**- User specified setpoint limits provide additional operating security.

**Data Security**- None or up to three levels of keyboard security protect all but setpoint, event presets and Run/Ready key, or all but setpoint and Run/Ready key, or all changes.

Non-volatile memory assures data integrity on power loss.

**Quality/Support** - The UDC900 is covered by a 2-year warranty and backed up by technical assistance.



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Optional Features (Fig. 4)	Physical Description	Inputs
<p><b>Two Digital Inputs</b> - Allow remote switching of external DC power source to select one of the following:</p> <ul style="list-style-type: none"> <li>• Switch between two Setpoints</li> <li>• Start event timers</li> <li>• Release Latched Alarms</li> <li>• Control Run/Ready states</li> <li>• Stop/Start Auto -tuning</li> </ul> <p><b>Two Alarm/Event Relays</b> - In addition to Alarm Output operation, on-delay timers for process events are also available.</p> <p><b>Current Transformer Input (Heater Break Alarm)</b> - Detects heater line breaks and overcurrent, also detects final control device short circuit. The detection display range is 0 to 50A.</p>	<p>The controller is housed in a 3.9 inch(100mm) deep, polycarbonate case with a dark gray ABS Resin bezel, that can be panel mounted in a 1/16 DIN cutout or socket mounted. (See Figures 5 &amp; 7)</p> <p>All power, input, and output wiring are connected to screw terminals on the rear of the controller. See Figure 6 for Panel mounted (T) type or Figure 7 for Socket mounted (S) type.</p>	<p>Each analog input is sampled twice a second. The sampled signal is amplified and then converted to a digital signal which is passed to the microprocessor.</p> <p>The primary input can be one of various Thermocouple (T/C) or Resistance Temperature Detector (RTD) actuations (See Table 1). All ranges are keyboard configurable.</p> <p>Upscale or Downscale burnout indication is provided.</p> <p>Two optional digital inputs with external DC power may be used to alter control states or start timed events remotely.</p>

**Block Diagram**

Figure 2 is a basic Function Block Diagram of the UDC900.

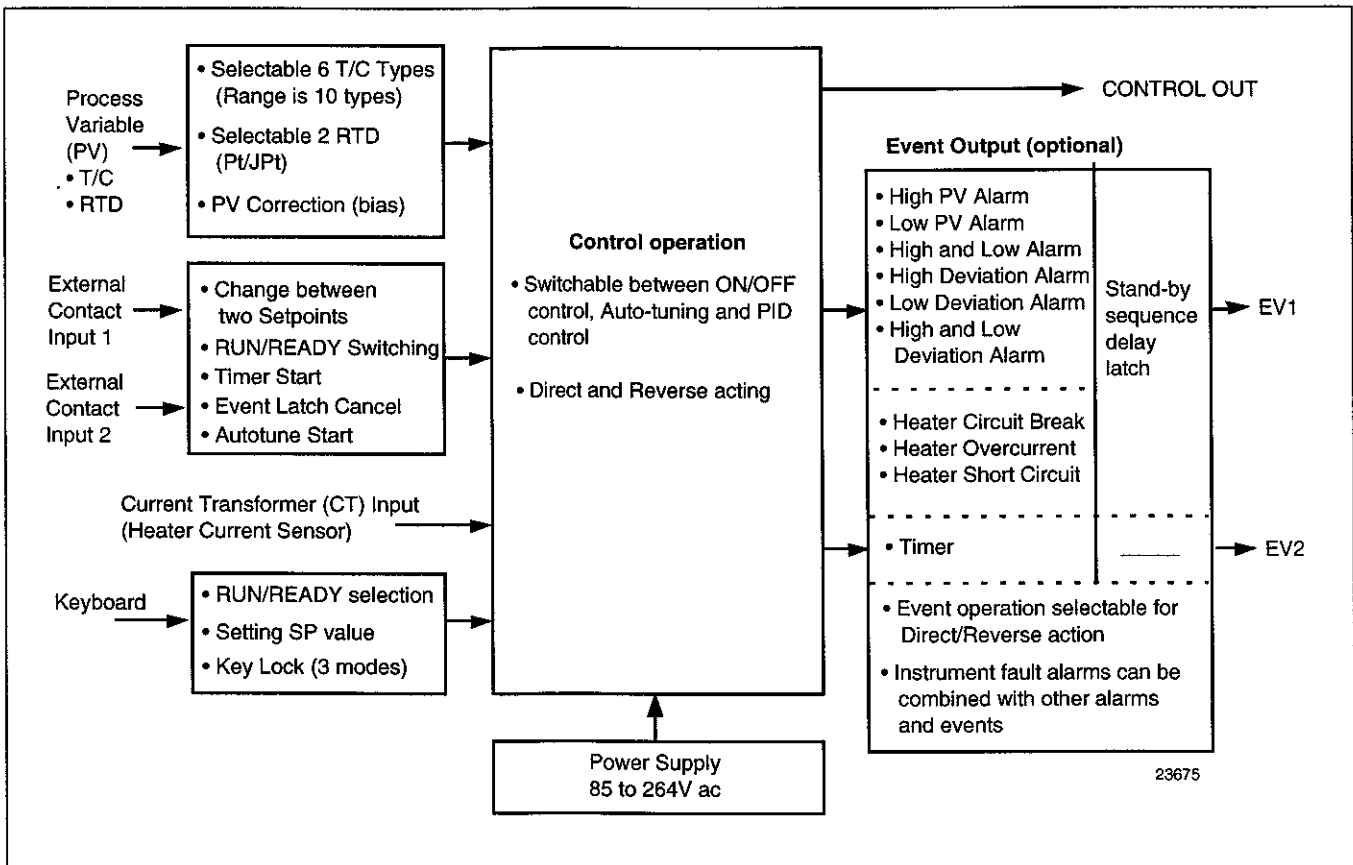


Figure 2 - UDC900 Digital Indicating Controller Function Block Diagram

## Operator Interface

Figure 3 shows the function of the displays, indicators, and keys.

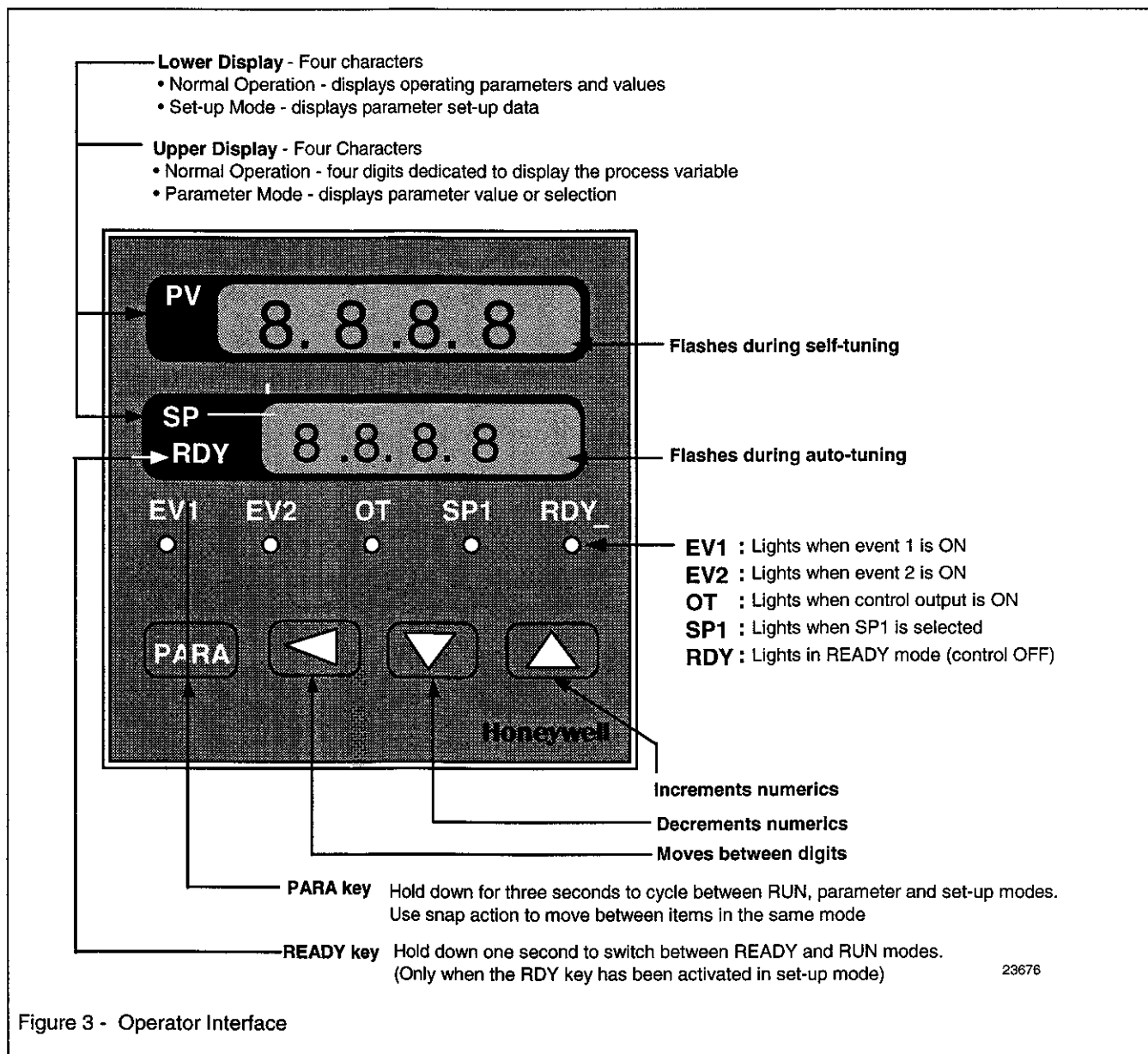


Figure 3 - Operator Interface

## Specifications

Design		
<b>PV Input</b>	<b>Type of Inputs</b>	Thermocouple and Resistance Temperature Detector (RTD) -See Table 1.
	<b>Sampling Cycle</b>	500ms
	<b>Process Variable Offset(PV)</b>	-1999 to 9999 or -199.0 to 999.9
	<b>Input Bias Current</b>	<i>Thermocouple Input:</i> 0.5μA or less <i>RTD Input:</i> Approx. 1mA (current input terminal A)
	<b>Line Break Burnout Display</b>	<i>Thermocouple Input:</i> Upscale and alarm display (AL01) <i>RTD Input: (refer to Figure 6 RTD wiring Diagram)</i> Resistor or break in line A : Upscale and AL01 Break in line B : Downscale, AL02 and AL03 Break in line C : Upscale, AL01 and AL03 Breaks in 2 or 3 lines : Upscale, AL01 and AL03 or Downscale, AL02 and AL03 A and B short-circuited : Downscale and AL02 A and C short-circuited : Downscale and AL02
<b>Indications and Settings</b>	<b>PV, SP Indication Method</b>	4-digit, 7-segment LED <i>PV:</i> Upper Green Display <i>SP:</i> Lower Amber Display
	<b>Setpoints</b>	1 or Optional 2 points
	<b>Accuracy</b>	±0.5% FS ±1 digit (display value conversion under normal conditions) however, thermocouple negative range is ±1% FS +1 digit.
	<b>Indication Range</b>	See Table 1 for details.
	<b>Indicator Setting Units</b>	<i>Thermocouple Input:</i> 1°C <i>RTD Input:</i> 1°C, 0.1°C (depends on Input type)
	<b>Setting Value (SP) Limit</b>	<i>Lower Limit:</i> Lower range value limit to upper setpoint limit <i>Upper Limit:</i> Lower setpoint limit to upper range value limit
	<b>Function Display System</b>	Green 4-digit, 7-segment LED (also used for indication PV)
	<b>Status Display</b>	<i>EV1, EV2:</i> Red LED <i>OT(control output), RDY(Ready):</i> Green LED <i>SP1:</i> Amber LED
	<b>Key Lock (Four Modes)</b>	<ul style="list-style-type: none"> <li>• None</li> <li>• All keys locked</li> <li>• Keys other than SP setting and RDY keys locked</li> <li>• Keys other than SP setting, event setting, RDY keys locked</li> </ul>
<b>CE Conformity (Europe)</b>	<b>Statement</b>	This product is in conformity with the protection requirements of the following European Council Directives: <b>73/23/EEC</b> , the Low Voltage Directive, and <b>89/336/EEC</b> , the EMC Directive. Conformity of this product with any other "CE Mark" Directive(s) shall not be assumed.
	<b>Product Classification:</b>	Class I: Permanently Connected, Panel Mounted Industrial Control Equipment (Model DC9TXXXXXX are only conformed to EN61010-1-1993 for 73/23/EEC) (EN 61010-1) <i>Models DC9-S-XX-X-X-XX-X are not CE approved</i>
	<b>Enclosure Rating</b>	Panel Mounted Equipment, this controller must be panel mounted. Terminals must be enclosed within the panel.
	<b>Installation Category (Overvoltage Category):</b>	Category II: Energy-consuming equipment supplied from the fixed installation. Local level appliances, and Industrial Control Equipment. (EN 61010-1)
	<b>Pollution Degree:</b>	Pollution Degree 2: Normally non-conductive pollution with occasional conductivity caused by condensation. (Ref. IEC 664-1)
	<b>EMC Classification:</b>	Group 1, Class A, ISM Equipment (EN 55011, emissions), Industrial Equipment (EN 50082-2, immunity)
	<b>Method / EMC Assessment</b>	Technical File (TF)
	<b>Approvals</b>	UL and CSA pending

**Specifications, continued**

**Design, continued**

<b>Control Output</b>	<b>Output Types</b>	<i>Model OD:</i> Relay Contacts <i>Model 6D:</i> Voltage Pulse (for SSR drive)
	<b>Control Action</b>	Three actions can be selected: <ul style="list-style-type: none"> <li>• On/Off Control</li> <li>• Self-tuning (adaptive control) see <b>note</b></li> <li>• Control using fixed PID value</li> </ul> <p><b>Note :</b> SDC self-tuning automatically adjusts control constants during SP value changes, disturbances or load changes. Control constants can also be fixed.</p>
	<b>Output Rating</b>	<i>Model OD</i> Contact Type: SPDT / Contact Rating: 250V ac 3A (resistive load) <i>Model 6D</i> Open Voltage: 22.5V dc $\pm 15\%$ / Internal Resistance: $1120\frac{1}{2}\pm 10\%$
	<b>Cycle Time (Self Tune &amp; PID)</b>	<i>Model OD:</i> 5 to 120 seconds <i>Model 6D:</i> 1 to 120 seconds
	<b>PID Control</b>	<i>Proportional Band:</i> 0.1 to 999.9 sec. <i>Integral Time:</i> 0 to 3600 sec.(PD operational when I=0) <i>Derivative Time:</i> 0 to 1200 sec.(PI operational when D=0) <i>Manual Reset</i> 0 to 100% (only when I=0)
	<b>On/Off Control</b>	<i>Differential Gap:</i> 0 to 9999 or 0.0 to 999.9
	<b>Control Action Switching</b>	Direct/Reverse switchable
	<b>Run/Ready Switching</b>	Front panel RDY key/external contacts (control output off in READY mode)
<b>External Contact Inputs</b>	<b>Number of Inputs</b>	2 Points (optional)
	<b>Function</b>	SP (two setting values) change, Run/Ready switching, timer start, event latch cancel, auto-tuning start/stop.
	<b>Input Rating</b>	12 to 24Vdc (External Supply)
	<b>Detection min. hold time</b>	200ms
<b>Alarm/Event Relays</b>	<b>Number</b>	2 (optional)
	<b>Contact Rating</b>	SPST contacts, 250Vac, 1A resistive Load
	<b>Process alarm/event action</b>	High PV, Low PV, High and Low PV, High/Low Deviation from SP
	<b>Process Alarm/Event Functions</b>	<i>Standby:</i> On power-up and RUN, process condition causing alarm/event ON status is only active after OFF process condition exists. <i>Latch:</i> Relay stays ON after process condition clears, until manually reset. <i>Delay:</i> ON status is delayed by user specified time Delay Time: 0 to 999 sec.
	<b>Timer</b>	On time delay. Time: 1 to 999 sec.
	<b>Fault Alarm</b>	ON status for controller diagnostics
	<b>Heater Break/Overcurrent alarm</b>	ON status for open circuit or high current
	<b>Normal/inverted relay action</b>	Relay action can be set to Direct (non-energized relay) or Reverse (energized relay) for an OFF status input.
<b>Hysteresis</b>	A differential gap of 1 to 9999 or 0.0 to 999.9	

Continued next page

## Specifications, continued

Design, continued		
<b>Current Transformer Input</b> <small>(Heater Current Sensor)</small>	<b>Number of Inputs</b>	1 Point (option)
	<b>Detection Functions</b>	<i>Control Output ON:</i> Detection of heater line break or overcurrent <i>Control Output OFF:</i> Detection of final control device short-circuit
	<b>Current detection accuracy</b>	±5% FS
	<b>Detection Display range</b>	0 to 50A
	<b>Output</b>	Output relays can be selected from Event 1 and Event 2
	<b>Detection min. time</b>	<i>Line Break Output:</i> Control Output min. ON time 300ms or more <i>At Short Circuit:</i> Control Output min. OFF time 300ms or more
General		
<b>General Specifications</b>	<b>Memory Backup</b>	Non-volatile semiconductor memory
	<b>Power Supply Voltage</b>	85 to 264V ac, 50/60 Hz
	<b>Power Consumption</b>	7VA Max. (depends on operating conditions)
	<b>Insulation Resistance</b>	Across power terminals and secondary terminals: 500Vdc, 20M $\frac{1}{2}$ or more
	<b>Dialectic Strength</b>	Across power terminals and secondary terminals: 1500Vac for 1 minute
	<b>Operating Conditions</b>	<i>Ambient Temperature:</i> 0 to 50°C <i>Ambient Humidity:</i> 10 to 90% RH (no condensation) <i>Vibration Resistance:</i> 2.0m/s <sup>2</sup> (0.2G) or less <i>Mounting Angle:</i> Reference Plane ±10°
	<b>Shipping and Storage Conditions</b>	<i>Ambient Temperature:</i> 20 to 70°C <i>Ambient Humidity:</i> 10 to 95% RH (no condensation) <i>Package Drop Test:</i> Drop Height: 60cm
	<b>Materials of Mask and Case</b>	<i>Mask:</i> ABS Resin <i>Case:</i> Polycarbonate
	<b>Installation</b>	<i>S Type:</i> Socket Mounted (Mounted in a special Socket) <i>T Type:</i> Panel Mounted (Using dedicated mounting bracket)  See Figure 5 - Dimensions.
	<b>Wiring</b>	See Figures 6 and 7.
<b>Weight (Mass)</b>	<i>S Type:</i> Approx. 300g (including socket) <i>T Type:</i> Approx. 200g (including mounting bracket)	



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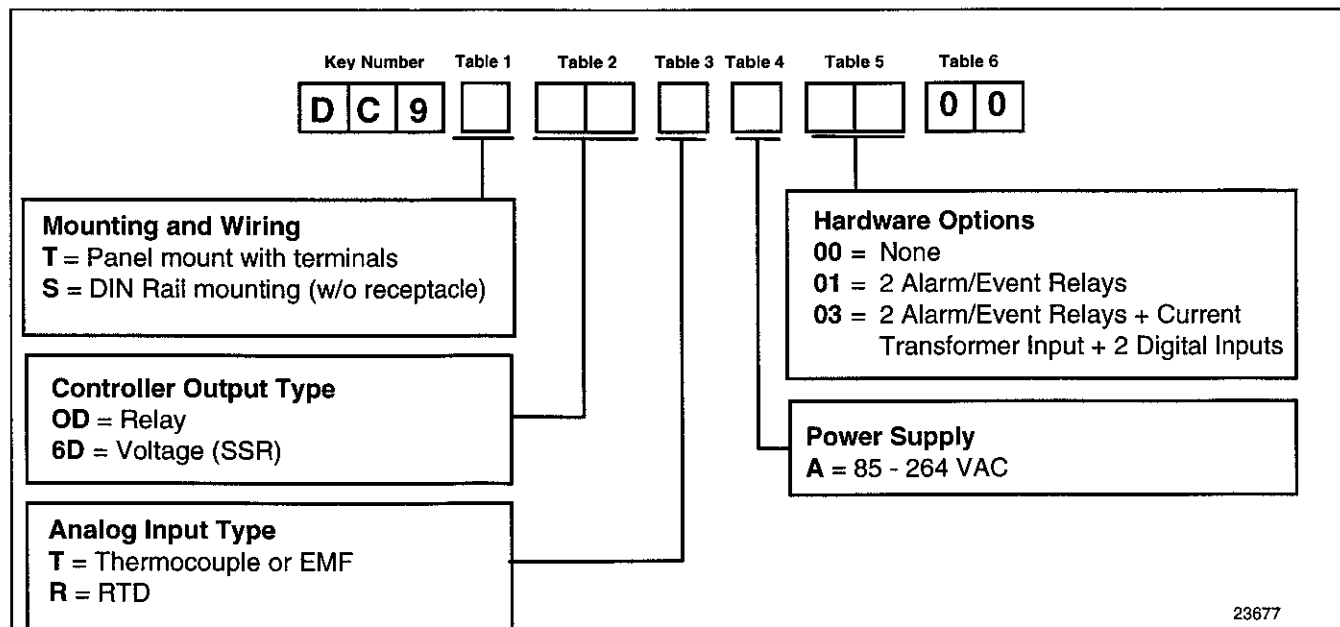


## Specifications (continued)

### Table 1 - Input Actuations

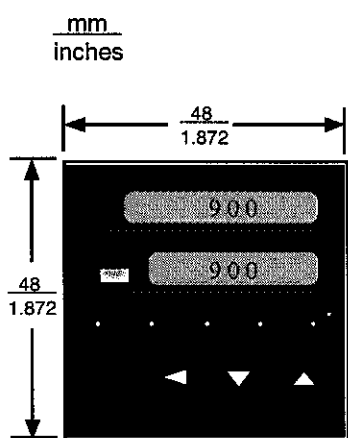
PV Input	Ranges	
	_F	_C
<b>Thermocouples</b>		
K	0 to 2200	0 to 1200
K	0 to 1100	0 to 600
K	0 to 700	0 to 400
K	-300 to 700	-200 to 400
J	0 to 1500	0 to 800
J	-300 to 700	-200 to 400
E	0 to 1100	0 to 600
T	-300 to 700	-200 to 400
DIN U	-300 to 700	-200 to 400
DIN L	0 to 1500	0 to 800
<b>RTD</b>		
Pt100	-300 to 700	-200 to 500
Pt100	0 to 300	0 to 200
Pt100	0.0 to 300.0	0.0 to 200.0
JPt100	-300 to 700	-200 to 500
JPt100	0 to 300	0 to 200
JPt100	0.0 to 300.0	0.0 to 200.0

### Model Number Interpretation

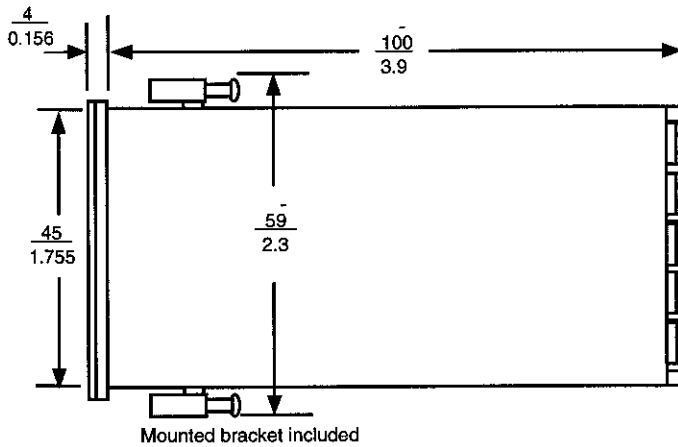


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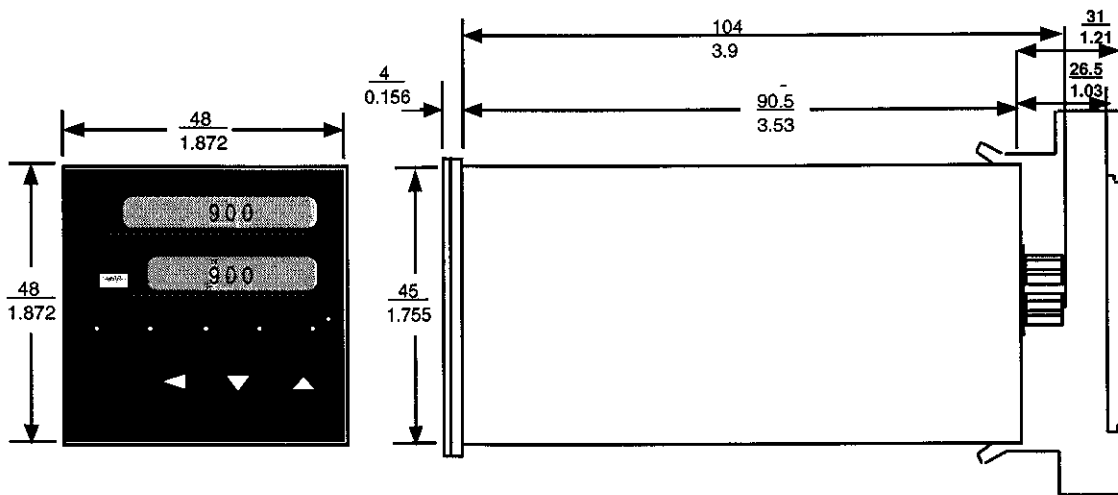
**Dimensions**



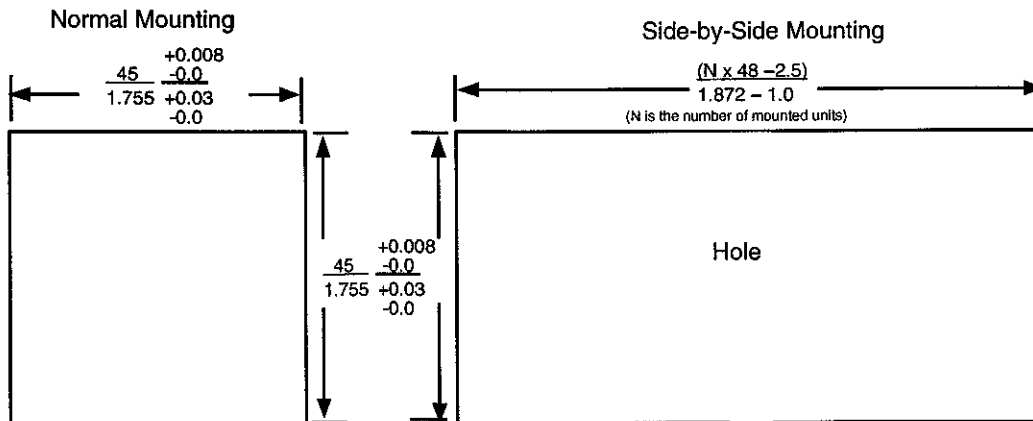
**Panel Mounted (T) Type**



**Socket Mounted (S) Type**



**Panel Cutout**

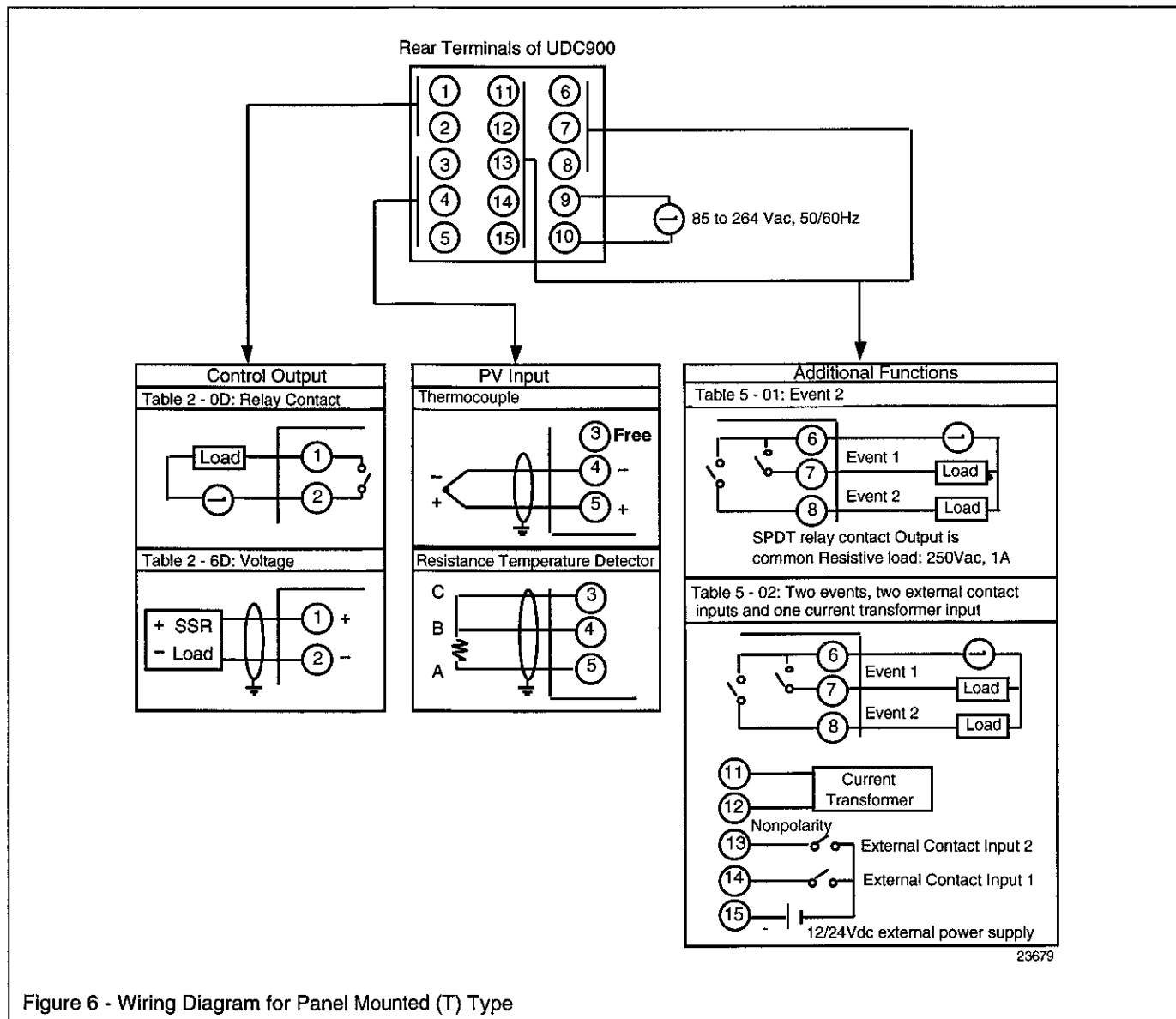


Note: When three units are mounted close together horizontally, the maximum allowable ambient temperature is 45 degrees C

Figure 5 - UDC900 Controller dimensions - not to scale



## Wiring Diagrams

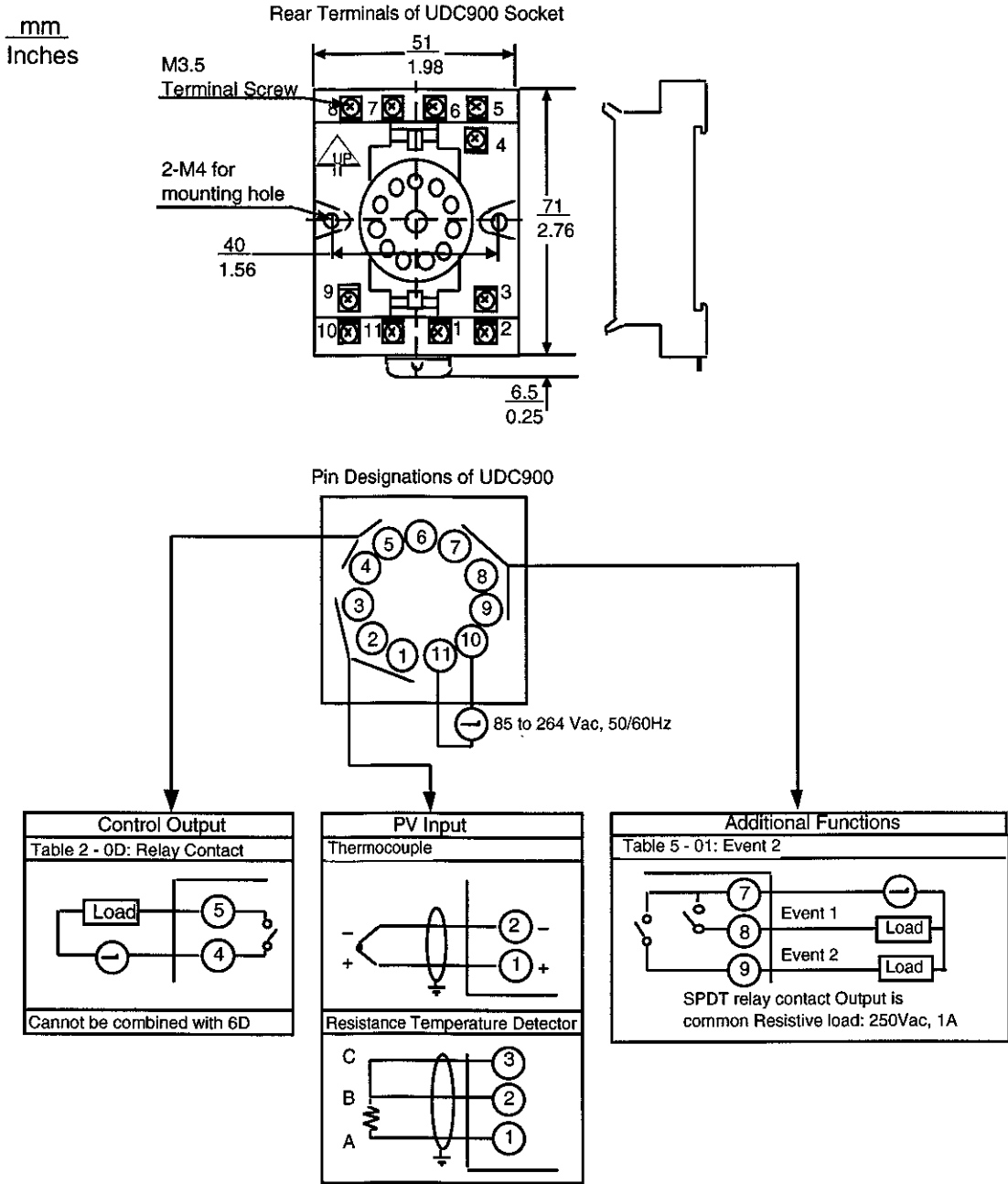


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Wiring Diagrams, continued



NOTE: Do not use unused terminals as relay terminals

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Figure 7 - Wiring Diagram for Socket Mounted (S) Type - Not CE Approved Model

## Ordering Information

For the complete ordering information, request Model Selection Guide: 51-51-16-52 for UDC900 Digital Indicating Controller or contact your local Honeywell Sales Office.

Honeywell offers a full line of Sensors and Final Control Devices for use with the UDC900 Digital Indicating Controller. These devices include:

Thermocouples, RTDs  
Valve, Actuators, and Electric Motors.



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*Specifications are subject to change without notice.*

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